



Dart Aerospace Ltd.
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RBW6305G00931-3G
Job Sheet 184974



Part No: RBW6305G00931-3G

Job Qty: 3 ea

Part Name: Support Tool, Main Gear Box Oil Pump Ring Nut Removal/Install



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G00931-3G Rev. 1 IPP Rev. A 18.09.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	3 pcs	10/19/18	10/19/18	0.00	3.00	Small Fab-3		
120	QC	3 pcs	10/19/18	10/19/18	0.00	0.00	QC5		
130	Packaging	3 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-1		
140	QC21-FG	3 Ea	10/19/18	10/19/18	0.00	0.00	QC21		

Part Op 110 - 1-Assemble as per DWG.
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
93286A044	Flat Washer 1/4" ID	18 Ea (6 ea)	90-Start up Operation	5118220X15 + 5122429X3
94191A150	Hex Nut 1/4-28 UNF	9 pcs (3 ea)	90-Start up Operation	5137374
95475A105	Threaded Stud	9 Ea (3 ea)	90-Start up Operation	5121127
RBW6305G00931-3G-1	Support	3 Ea (1 ea)	90-Start up Operation	5133738

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	93286A044	18	15	0
	94191A150	9	20	0
	95475A105	9	13	0
	RBW6305G00931-3G-1	3	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

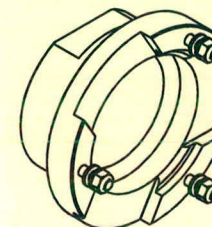
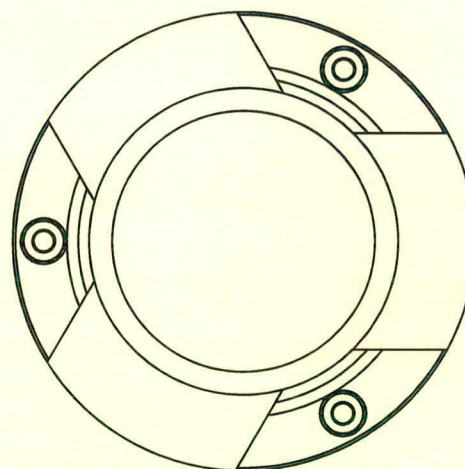
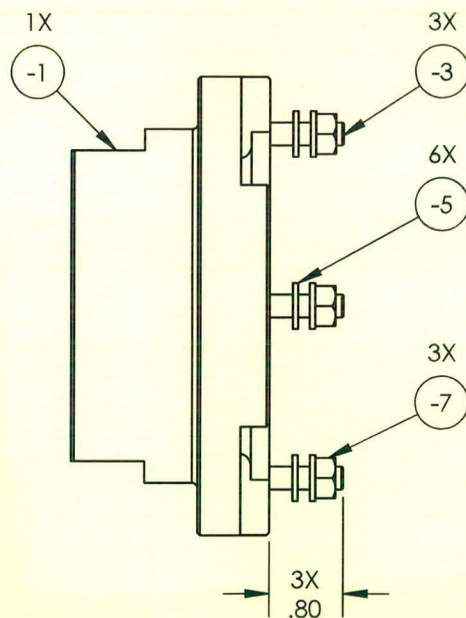
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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OTHER :																																																																					

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		RELEASED FOR PRODUCTION.		2/25/2015	RJC	JAG



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184924 M5
18-10-19

NOTE:
1. REF. AGUSTA T/N: 3G6305G00931.
2. PART OF KIT: RBW6305G01132-3G.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SUPPORT	6061		2
		B/O	-3	3	STUD	STEEL	1/4-28 UNF X 1-1/2 (MCMASTER-CARR #95475A105)	1
		B/O	-5	6	WASHER	ALUMINUM	1/4 (MCMASTER-CARR #93286A044)	1
		B/O	-7	3	HEX NUT	STEEL	1/4-28 UNF (MCMASTER-CARR #94191A150)	1

DART AEROSPACE	
TITLE SUPPORT TOOL, MGB OIL PUMP RING NUT. REMOVAL/INSTR	
DWG NO. RBW6305G00931-3G	REV 1
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>J. Gilbert</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC
SCALE 1:2	DATE 2/27/2014
SHEET 1 OF 2	

DART
AEROSPACE

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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S138843



Part: RBW6305G00931-3G

Job No: 184974

Serial No/Batch: S138843

Revision:

Inspector:

Exp Date:

Instructions:

Date: 12/19/16